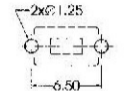
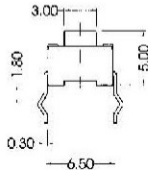
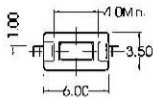


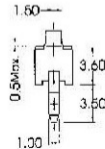
TS1103R50W



PIERCING PLAN



SCHEMATIC



PART NO.	OPERATING FORCE
TS1103R50B	100gf
TS1103R50W	180gf